

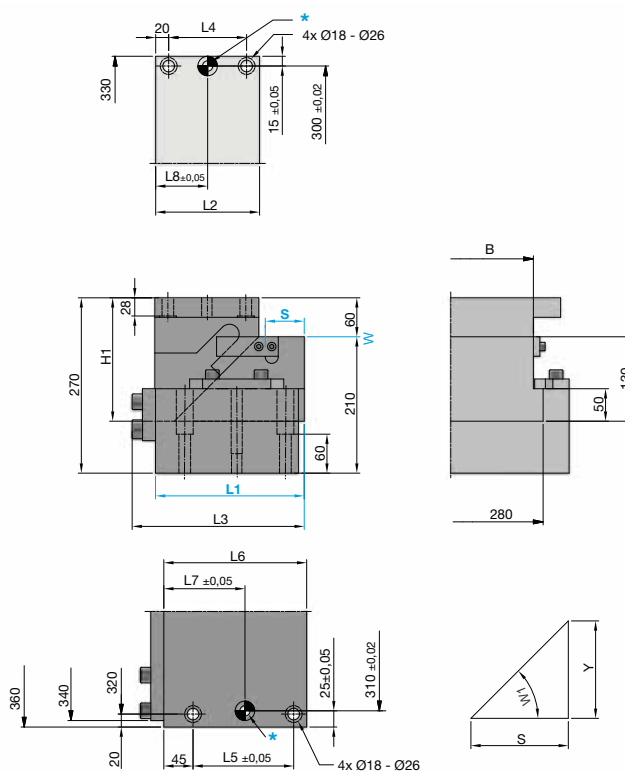


SN5645-0250

Die mount cam unit EcoCam



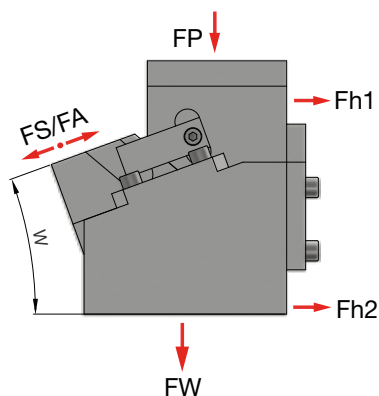
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* 2xØ8 (H7) or 2xØ7 (prepared hole)

W	S	B	H1	L1	L2	L3	L4	L5	L6	L7	L8	M	W1	Y	Order No.
00	40	250	170	210	140	246	100	135	200	105	70	135	45	40	SN5645-0250-00-40
00	60	250	190	230	160	266	120	155	220	125	80	115	45	60	SN5645-0250-00-60

W = Cam angle
 FP = Press force
 FW = Force die plate
 FS = Cam Force
 FA = Retraction force
 Fh1 = Force shoulder upper
 Fh2 = Force shoulder below



W	S	FS [kN]	FA [kN]	FP [kN]	FW [kN]	Fh1 [kN]	Fh2 [kN]
00°	40	147.1	3.614	146.42	147.1	147.78	0.0
00°	60	147.1	3.657	146.42	147.1	147.78	0.0