

Centring elements, free of play - W 44, Z 38

Montage

Instructions for play-free centering units

1. The pocket width should be in the tolerance $B2+0.005\text{mm}$.
2. Make sure that the pocket is clean and free of burrs and debris prior to assembly.
3. Mount the centering units.
4. Depress cage and release quickly. Cage should snap back to the full forward position. If there is any intermittent movement, or slow return, remove female and check for obstruction. If problem persists, contact STRACK NORMA.
5. Make sure numerical sequence on male and female matches, as these centering units are ultra-precise and custom fitted.

ATTENTION: The units are not interchangeable and may not be disassembled or mechanically processed.

Maintenance

These centering units do not require special maintenance beyond the regular cleaning and lube at normal Preventative Maintenance intervals, no different maintenance intervals than usual for slides or lifters.

1. Remove the female match.
2. Spray the centering units with mold cleaner or dip them in dunk tanks to thoroughly remove any grit or debris.
3. Make sure that the cage is cleaned inside, as well as under it, as the cage must travel freely. Clean inside spring pocket also.
4. The centering units are delivered with slide super grease (Food Grade), but any good quality grease is acceptable.
5. Apply new grease in side cage on bearings and also a small amount in spring pocket.
6. Wipe off the male match and apply a small amount of grease on the sliding surfaces.
7. Mount the female match.

8. Depress cage and release quickly. Cage should snap back to the full forward position.

If there is any intermittent movement, or slow return, remove female and check for obstruction. If problem persists, contact STRACK NORMA.

CAUTION

Remove the female match prior to lifting mold with a chain or a strap when the mold is horizontal on the bench. Failure to do so will damage the cage.

